MITSUBISHI HEAVY INDUSTRIES

HVO

MITSUBISHI MARINE ENGINE

S6R2-T2MPTK

324–610 kW | Marine Propulsion

IMO-T2 and IMO-T3 (SCR option)*

Reliable mechanical engine



ENGINE DATA			
Engine model	S6R2-T2MPTK	**Method of operation**	6-cylinder, 4-stroke, water-cooled diesel engine, with direct-injection, turbocharger and air-cooler
Cylinder configuration	6 in-line		
Bore × stroke (mm)	170 x 220		
Total displacement (l)	29.96		
Compression ratio	14.0:1	**Cooling method**	separate high and low temperature cooling circuit; charge air cooler directly cooled by sea water (intercooler)
Flywheel and housing	SAE 18 / SAE 00		
Dry weight (kg)	2960		
Aspiration	Turbocharged and after-cooled		

RATING [1,2]								
Duty Class	UCD	UCD	UCD	UCD	UCD	UCD	HD	MD
Output (kW)	324	367	380	395	423	480	530	610
Output (bhp)	434	492	509	529	567	643	710	818
Engine speed (rpm)	1350	1350	1350	1350	1350	1350	1400	1500
Average fuel consumption (l/h)[3]	—	—	—	—	—	79.9	88.7	101.5
Running Hours	7000 - unlimited	7000 - unlimited	7000 - unlimited	7000 - unlimited	7000 - unlimited	7000 - unlimited	5000-7000	3000 - 5000
Propulsion System	CPP/FPP	CPP/FPP	CPP/FPP	CPP/FPP	CPP/FPP	CPP/FPP	CPP/FPP	CPP/FPP
Emissions	IMO-T2 and IMO-T3 (SCR option)*							

1 For rating definitions, please see our website.

2 Atmospheric condition: barometric pressure: 100 kPa, ambient temperature: 298 K, relative humidity: 30%.

3 Fuel consumption is based on ISO3046/1 with +5% tolerance at rated power, weighing 836 g/liter and a LHV of 42,780 kJ/kg, excluding pump. Average fuel consumption recommended by ISO8178 (E3 standard test cycle for propulsion application FPP).

* The SCR after treatment can be provided through our partners. Please contact MTEE for more information.

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STANDARD EQUIPMENT

FUEL SYSTEM
- Flexible fuel supply - and return hoses
- Fuel feed pump
- Fuel fine filters, change-over type
- Fuel injection pump
- Dual walled high-pressure fuel lines
- Fuel injectors

LUBRICATING OIL SYSTEM
- Wet type oil pan with inspection covers
- Oil pressure pump, gear driven
- Lubricating oil filters, change-over type
- By-pass filter
- Oil cooler with thermostat

STARTING AND ELECTRICAL SYSTEM
- Electric starter (Earth floated 24V)
- Alternator, 30 Amps.
- Stop solenoid (ETS)
- Battery switch

COOLING SYSTEM
- Fresh water pump including piping and thermostat (HT)
- Front pulley PTO standard
- Sea water filter
- Flexible pipe sets for seawater
- Heat exchanger / header tank, mounted on engine, including piping and level switch and seawater pump (TK)

AIR INLET SYSTEM
- Mitsubishi turbocharger
- Air inlet silencer with pre-cleaner
- Inlet air aftercooler or intercooler
- Inlet manifolds or ducts

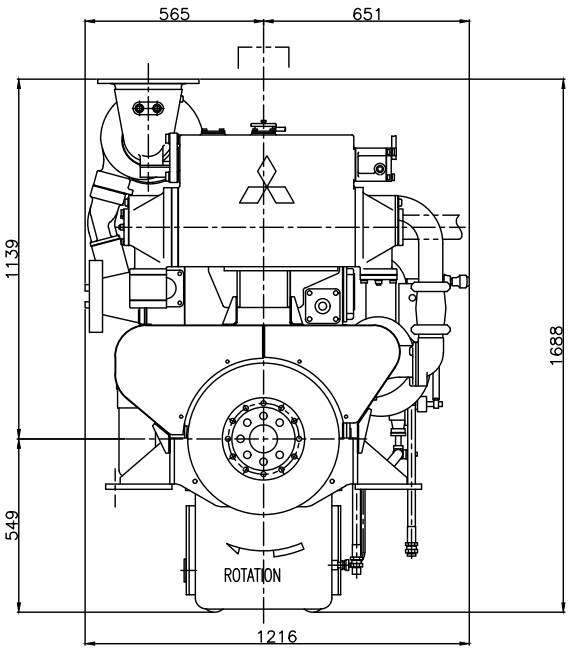
EXHAUST SYSTEM
- Stainless steel insulation (SOLAS)
- Flexible expansion joint

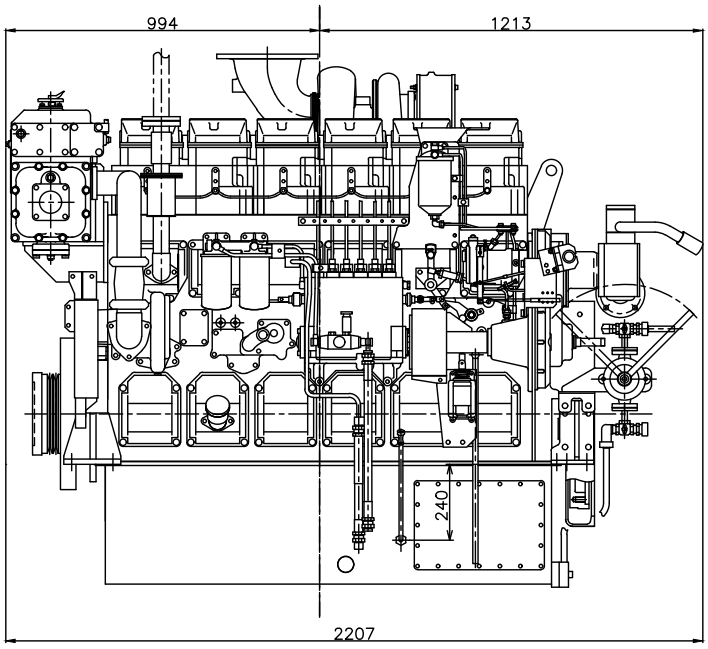
OTHER
- Mounting brackets for rigid mounting
- Flywheel and housing, SAE standard
- Torsional vibration damper

OPTIONAL EQUIPMENT

SCR Aftertreatment
For more details, please see page 3

DIMENSIONS





More information

Contact your local dealer for more information regarding Mitsubishi Marine Engines and optional equipment or, visit **engine-genset.mhi.com**

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OPTIONAL EQUIPMENT

CERTIFICATION / CLASSIFICATION
- Available in cooperation with major classification societies.

GOVERNOR (MANDATORY)
- Hydraulic governor
- Electronic governor (not available for single engine propulsion)
- Electronic governor, with speed control box

FUEL SYSTEM
- Drip tray fuel filters

LUBRICATING OIL SYSTEM
- Drip tray oil filters
- Lubricating oil drain pump
- Pre-lubrication oil system

MONITORING SYSTEM
- Complete digital monitoring system
- Sensor package; sensors mounted on engine with terminal box
- Monitoring system (incl. sensors on engine, wiring to junction box, 1 x engine room panel, 1 wheel house panel)

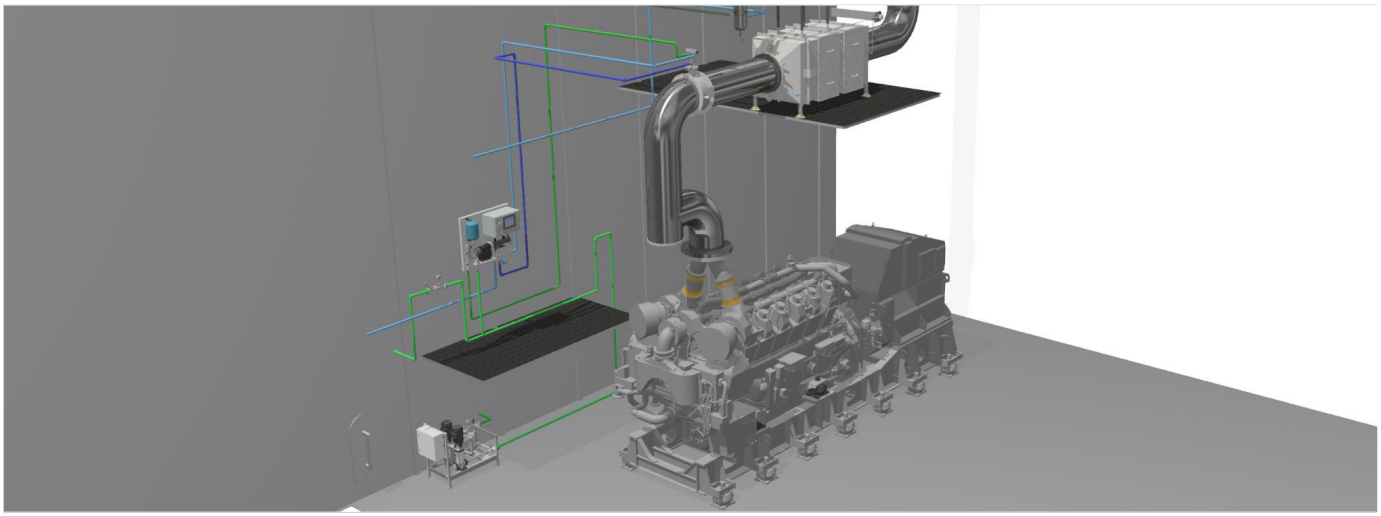
STARTING AND ELECTRICAL SYSTEM
- Air starter motor (30 bar)

COOLING SYSTEM
- Cooling system with fresh water pump, V-belt including piping and thermostat (LT)
- Cooling water heater with circulation pump
- Heat exchanger and seawater pump

SCR AFTER TREATMENT SYSTEM

- SCR reactor
- Injection unit
- Dosing unit
- Shoot blower system
- Control system
- Urea pump unit

DIMENSIONS



Dimensions

Engine L x W x H (mm)	1811 x 1108 x 1694
SCR unit (SCR25) size (excl. insulation) L x W x H (mm)	893 x 882 x 2349
Mixing pipe requirements diameter (DN)*	400
Mixing pipe length (mm)*	2100

* Insulation of the SCR system is not included in the scope of supply, to be supplied and installed by the shipyard.

More information

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